

Wednesday, 6/27/2007 1:07:32 PM  
Kim Johnston

## Process Sheet

SP11F

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : EXTERNAL TORQUEMETER KIT  
 Job Number : 33210  
 Estimate Number : 12506  
 P.O. Number : *N/A* Part Number : D206539013  
 This Issue : 6/27/2007 S.O. No. : *N/A* Drawing Number : N/A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : *N/A* Type : SMALL / MED FAB Drawing Revision : N/A  
 Previous Rtn : 32216 Material : *N/A*  
 Written By : Due Date : 7/10/2007 Qty: *1* Um: Each  
 Checked & Approved By : *07.06.28*  
 Comment : Est Rev:E Removed Manufacturing 06-08-03 JLM

## Additional Product

Job Number



Seq. #:

Machine Or Operation:

Description :

1.

DC

DOCUMENT CONTROL



KS 070711

Comment: Photocopy bluefile &amp; type labels per PPPD206-539-013 CHG001

E 07/07/04

2.

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.

D2207041

Housing Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Housing Weldment

Batch: *B32219 1X*

07/17/04

4.

D2210332

Hose Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Hose Assembly

Batch: *33232*

59 7/8/24

5.

AN314A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Batch: *M19471*

E 07/07/12

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 33210

Part Number: D206539013

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN526C83212

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Screw

Batch: M15602 -

7.0

AN8183D

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

M4445 -

8.0

AN8243D

Tee-M-Flare



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Tee-M-Flare

Batch: M4445 -

9.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washers

Batch: M104374 -

10.0

MS208193D

Sleeve



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sleeve

Batch: M7688 -

11.0

MS208223D

Elbow



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Elbow

Batch: M7429 -

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

1 kit only

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Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 33210

Part Number: D206539013

Job Number:



Seq. #:

Machine Or Operation:

Description:

13

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-539-013

Location: \_\_\_\_\_

PPP Rev: B

*6-7/9/9*

*(1)*

14

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*6-7/10/04*

Job Completion



*6-7/10/04*